

# Practice Aptitude Assessment For Engineering Industry

# (Apprentice Engineer)



Mal Aubrey Group Training Australia (SA) Inc. December 2005

## Acknowledgements

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I am sure that over the years many thousands of students will benefit from Jerry's dedication to the project.

Another special mention must go to Jane Harvey. Jane was the person who initially panted the seed in respect of developing an aid to assist students prepare themselves for interviews and assessments for the trade areas. Jane has been there during the planning and programming stages, to assisting with the coordination of the many other people who have assisted in some form in the development of this resource, to grouping the maths examples under appropriate headings and preparing the answers. Jane has fought with me every inch of the way, through thick and thin at times, to produce a quality product which we hope will fill a vast void that has been identified in this sector of the VET/Career education pathway of students.

Department of Education and Children's Services Premier's Industry Awards for Teachers of Science and Mathematics

Department of Further Education Employment Science and Technology

Jerry Nowak	Underdale High School
Jane Harvey	Western Futures – Futures Connect
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Robert Keage	Pathways North East
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## Guidance

This assessment has been developed with the assistance of Industry and Registered Training Organisations, based on the needs and requirements of the Industry sector.

Please note that rates quoted in this assessment for various items, including pay rates, are not meant to reflect today's values, but are used purely for mathematical purposes.

This assessment is intended to prepare people who may be required to sit an aptitude test as part of an interview and assessment process for a job vacancy, such as an apprenticeship.

The assessment can be used by a number of different organisations or people such as Group Training Organisations, Career Education Teachers, Mathematics Teachers within schools or New Apprenticeship Centres. The assessment can be:

provided to individual people to enable them to practice and hone their skills before sitting an actual aptitude test.

used by Career Education Teachers for individuals or in a class setting to provide general guidance to students on what they may expect during the interview process if they intend commencing a career as an apprentice.

used by Mathematics Teachers as a guide to Industry mathematics requirements at the entry point of a particular apprenticeship career path.

This practice aptitude assessment has two components; Mathematics and Literacy. You may find that this assessment differs from similar tests administrated by Industry as their tests may have other elements included, that this ones does not, such as:

Mechanical Reasoning; Engineering Knowledge and reasoning; General Knowledge

The mathematics questions contained within this document are equivalent to Applied Mathematics at the Year 10 level in South Australia.

The assessment should be able to be completed in approximately 1 hour 30 minutes Calculators may be used to complete this practice assessment.



## **ENGLISH**

## Spelling

 1.
 Put the following words or group of words into alphabetical order:

 Toolmaker
 Computer numerical controlled

 Engineering
 Computer aided design

Elignicering	Computer alded design		
Computer aided manufacture	Welders		
Boilermaker	Engineering patternmakers		
Weighing	Design moulds		

2. The following text has 10 spelling errors in it. Correct those errors and list them in the order you find them.

Toolmackers make precision equipement and tools used to manufacture mechinary. They use precision measuring equipment and may use CNC machines and computer ayded manufacturing (CAM) systems to acheive very precise finishes and sises. Any company manufactering presed metal or plastic items reqires the service of a toolmacker.

3. The following text has 12 spelling errors in it. Correct those errors and list them in the order you find them.

Computer Aidded Design (CAD) sistems are used by Mechanicel Drafters to simulate the preformance of a product. They can test weather a brige will carry predicted lodes safely, or even wether tomatoe sauce will pore correctly from a newlee designed container.

## Comprehension

This is a test of how well you understand what you read. You should read the following passage and answer the questions that follow.

#### **Motoring History**

"Even in recent times I've been called a conman and worse!" protests Ralph Sarich in a new biography of the most controversial man on the Australian motoring scene.

"Who have I conned? BHP, Ford and the banks who have invested in us? If so, how do they continue to do business with us?"

The fight for credibility is only part of the story told in *Sarich the Man and His Machines* by Pedr Davis. There is

also the extraordinary financial history of the Orbital Engine Co, two decades of engine development, the remarkable early life of the inventor and plans for the future.

Two years ago, Modern MOTOR commissioned Pedr Davis, an experienced auto engineer, to visit Sarich and evaluate the Orbital Combustion Process engine. Not surprisingly, he pursued the theme until he had enough material for his book. The new book reveals a wealth of information on the enigmatic West Australian.

It all seems to be there- the hope and hype generated by the rotary- type "Orbital engine" Sarich developed during the 1970s, the battles between Sarich and race engine guru Phil Irving and the emergence of the new and different OCP two cycle engine early in the 1980s.

The most interesting part to these eyes is the full technical appendix describing the original Orbital engine and the later OCP engine in great depth.

Sarich always seems a contradiction - on the one hand a vast amasser of funds and a man who seems to have no hesitation delivering deadlines and ultimatums to Prime Ministers and corporate presidents.

On the other hand, he is donator of millions to medical foundations and a man who once could have walked away from his engine company with nearly half a billion dollars but steadfastly refused to sell a single share or cut back his 70 - 100 hour working week. This book only heightens the contradiction of Sarich - engine man, property developer, karate exponent and inventor of things as varied as an automatic garden sprinkler and self tipping trailer.

Who is the author of the book title, *Sarich - the Man and his Engines*?

- a) Modern Motor
- b) Phil Irving
- c) Pedr Davis
- d) Ralph Sarich

The "Orbital engine" was developed in:

5. a) 1982

4.

6.

- b) 1970s
- c) 1980s
- d) 1975

Sarich was

- a) An engine man
  - b) Karate exponent
  - c) Inventor
  - d) All of the above

## **MATHEMATICS**

#### Numbers (Conversions, Estimation, Time)

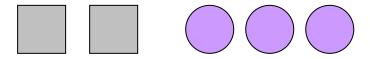
- **1.** Convert the following:
- (a)  $2\cdot41$  to cents (b) 182 days to weeks (c) 3 hours and 12 seconds to seconds (d) 8 kilometres to metres (e)  $3 \cdot 5$  kilograms to grams 2. Arrange in ascending order (from smallest to largest): 4 -2  $\frac{1}{2}$ 3.7 0 -8 3. How many hours and minutes from 7:45 am to 3:15 pm? 4. Select the best estimate for the following: (a) 4249 x 71 280000 150000 28000 (b) 80000 ÷ 38 200 2000 20000 4000 5. Round (a)  $35 \cdot 6754$  to two decimal places (b)  $425 \cdot 8$  to the nearest tens **Fractions** 6. Add the following: (a)  $\frac{1}{4} + \frac{1}{2}$ (b) 2/9 + 5/67. Evaluate the following: (a) 5/6 - 1/4 (b) 21/14 - 4/7 8. Express as a fraction in lowest terms: (a) 0.75 (b) 2.6(c) 30% **Decimals** 9. Find the decimal number halfway between: (a) 0.6 and 0.8(b)  $2 \cdot 8$  and  $2 \cdot 9$ 10. Select the correct answer to  $18 \cdot 642 \div 0 \cdot 02$ : A:9.321 93.21 B **C** 9321 D 932.1

### Percentages

- **11.** Michael earns \$500 a week. He gets a pay rise of 5%. What is his new wage?
- 12. What percentage is 30 out of 50?
- **13.** In an order of 2000 hexagonal nuts, 40 were defective. What percentage were:
  - (a) defective
  - (b) good
- 14. The price of a micrometer is normally \$84. During a sale, there was a 25% reduction. Calculate the sale price?

#### Ratio

15. What is the ratio of the number of circles to squares?



- 16. A cutting wheel cuts through 0.5 cm of steel in 1 minute. How long will it take to make a cut 3.5 cm deep?
- **17.** An air conditioning unit circulates 320 cubic metres of air per minute. How many cubic metres of air is circulated in a hour?
- **18.** Two gears have 12 and 15 teeth respectively. What is the ratio of the number of teeth on the first gear to the number of teeth on the second gear in lowest terms?

#### Algebra

- **19.** The formula for the area of a triangle is  $A=\frac{1}{2}BH$ . Make B the subject of the formula.
- **20.** The length of a metal rod is  $48 \cdot 6mm \pm 0 \cdot 03mm$ . What is the length of the smallest rod that will be accepted?

## Area

**21.** The area of a tin plate is 15 cm<sup>2</sup>. Its width is 3 cm. Find the length of the plate?

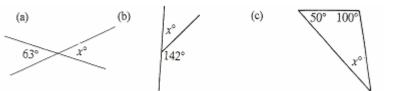


- **22.** A piece of wire is 24 cm long and is bent in the shape of a rectangle so that the length is twice its width. Find the area of the rectangle?
- **23.** A square is inscribed in a circle of radius 5 cm. Calculate:
  - (a) the area of the circle (Correct to two decimal places)
  - (b) the diameter of the circle (Correct to two decimal places)

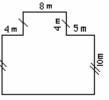
XCM

- (c) the value of x
- (d) the area of the square.

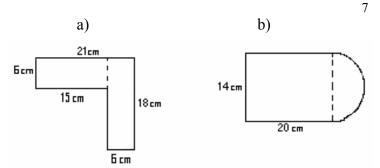
- **24.** The diameter of the circle is 4 cm. Work out the area of the inscribed square?
- **25.** Find the value of x:



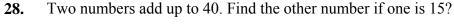
26. From the sheet metal shown, calculate the unmarked lengths?



**27.** Calculate the area of the shapes shown? For b) use  $\pi = \underline{22}$ 

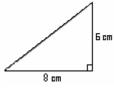


## **Problem Solving**



- **29.** Peter the engineer is paid \$16.00 per hour plus time and a half for any hours over 35 hours. If he worked 42 hours, what was his pay for:
  - (a) the first 35 hours work
  - (b) the overtime work only
  - (c) total pay?
- **30.** An engineer cut two pieces of metal rod each  $10\frac{1}{2}$  cm long from a rod 50 cm long. How much of the original rod was left?
- **31.** The weight of three bolts are 52g, 49g, and 61g. What is the average weight of the bolts?
- **32.** A 4 metre length of steel is cut into 5 sections. How long is each piece (ignoring the saw cuts)?
- **33.** A steel ingot weighs 230 grams. How much would 6 ingots of steel weigh?
- **34.** A truck delivers 5 loads of steel rods. If each truck load weighs 3000kg, what was the total weight of rods delivered?
- **35.** A machinist drills a hole 65 mm into a block of steel 10 cm thick. How much further is left to drill?

36.	A hacksaw blade has 4 cutting teeth every centimetre. If the blade is 30 cm long, how many teeth are there?			
37.	John had three quotes for a small engineering job, \$124, \$137 and \$114. What is the average price for the quotes?			
38.	The following lengths were cut from a piece of angle iron: 8 cm, 27cm, 41cm, 37cm, and 16 cm. What was the total length cut? (ignore the saw cuts)			
39.	A welder requires 8 welding rods to weld a bracket into place. How many welding rods are required to weld 12 brackets?			
40.	It takes 7 minutes to grind a shaft. How many shafts can be ground in 1 hour and 3 minutes?			
41.	The mass of 30 identical machine screws is 180 grams. What is the mass of 1 screw?			
42.	Nine similar pieces of sheet metal have a total thickness of $0.27$ cm. What is the:			
	<ul><li>(a) thickness of 1 piece</li><li>(b) thickness of 4 pieces?</li></ul>			
43.	An assembly worker takes 30 seconds to build a component. How many components can be assembled in 1 hour?			
44.	A grinding wheel speed is 800 revolutions a minute. In half an hour, how many times has the wheel rotated?			
45.	The electric motor on a cement mixer rotates the drum once every 6 seconds. How many revolutions will the drum make in 12 minutes?			
46.	If one litre of paint covers 12 square metres, how many litres of paint is needed to paint a lounge room which has an area of 36 square metres?			
47.	Find the hypotenuse of a right-angled triangle with sides 6 cm and 8 cm?			



## **ANSWERS**

ENGLISH

1.	Boilermaker, Computer aided design, Computer aided manufacture, Computer numerical controlled, Design moulds, Engineering, Engineering patternmakers, Toolmaker, Weighing, Welders					
2.	Toolmakers, equipment, machinery, aided, achieve, sizes, manufacturing, pressed, requires, toolmaker					
3.	Aided, systems, Mechanical, Drafters, performance, whether, bridge, loads, whether, tomato, pour, newly					
4.	c) 5. b) MATHEMATICS		<b>6.</b> d)			
1.	a) 241 cents, b) 26 weeks, c) 10,812	second	ls d) 8 000m e) 3 500g			
2.	-8, -2, 0, <sup>1</sup> / <sub>2</sub> , 3 <sup>.</sup> 7, 4	<b>3.</b>	7 hours & 30 minutes			
<b>4</b> .	a) 280000, b) 2000	5.	a) 35.68, b) 430			
6.	a) <sup>3</sup> / <sub>4</sub> , b) 11/18	7.	a) $7/12$ , b) 1 $\frac{1}{2}$			
8.	a) $\frac{3}{4}$ , b) $\frac{2}{3}$ , c) $\frac{3}{10}$	9.	a) 0.7, b) 2.85			
10.	D	11.	\$525			
12.	60%	13.	a) 2%, b) 98%			
14.	\$63	15.	3:2			
16.	7 minutes	17.	19,200m <sup>3</sup>			
18.	4:5	19.	$B = \underline{2A}$			
10,	1.0	17.	H			
20.	48·57cm	21.	5cm			
$\frac{-3}{22}$ .	32cm <sup>2</sup>	23.	a) $78.5$ cm <sup>2</sup> , b) 10 cm, c) $\sqrt{50}$ cm = 7.07, d)			
	32cm <sup>2</sup>		, , , , , , , , , , ,			
24		25	50cm <sup>2</sup>			
24.	8cm <sup>2</sup>	25.	a) 63°, b) 38°, c) 30°			
26.	10m, 17m	27.	a) 198cm <sup>2</sup> , b) 357cm <sup>2</sup>			
28.	25	29.	a) \$560, b) \$168, c) \$728			
30.	29cm	31.	54g			
32.	0·8m	33.	1380g or 1·38kg			
34.	15,000kg	35.	935mm			
36.	120 teeth	37.	\$125			
38.	129cm	39.	96 welding rods			
40.	9 shafts	41.	6g			
42.	a) 0.03cm, b) 0.12cm	43.	120 components			
44.	24,000 revolutions	45.	120 revolutions			
46.	3 litres	47.	10cm			